

The twin transition in plastic packaging

Green & Digital

October 18th and 19th, 2023





Market and Consumer Trends in Packaging

Dominic Cakebread Global Packaging Services Director GlobalData Plc



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Global Consumer Packaging Trends & Drivers, 2023 – 2027

A presentation for SACMI Green & Digital



Imola, 18 October 2023

Speaker



Dominic Cakebread

Director of Global Packaging Services

Dominic heads up GlobalData's international packaging operations. He has over 40 years' experience in international marketing research and consultancy, specialising primarily in the analysis and forecasting of packaging markets.

Dominic was closely involved in the design and creation of GlobalData's packaging market analyzers in 2011 and has undertaken consulting projects for most major packaging companies and some of their customers worldwide.





Agenda

- 1. Global Market Overview
- 2. Supply and Demand Trends

3. Inflation

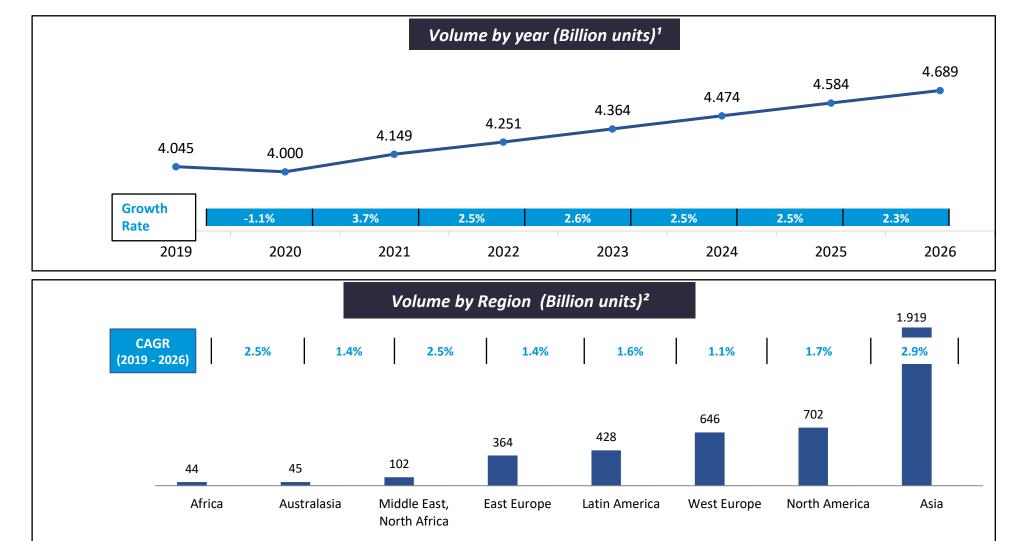
- 4. Environment
- 5. Digitalization
- 6. Summary & Conclusions

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Global Market Overview

Global Market Overview - Consumer Packaging Market by Region

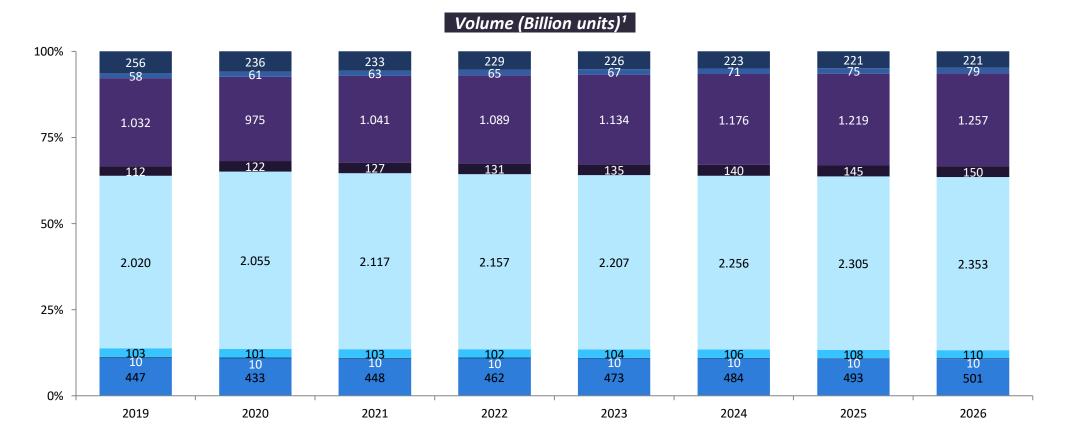


Asia leads in size and growth a post-pandemic market adjusting to the new normal

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Global Market Overview – Consumer Packaging Market by Sector

Food, alcoholic, and non-alcoholic beverages will continue to lead the way in market share through 2026

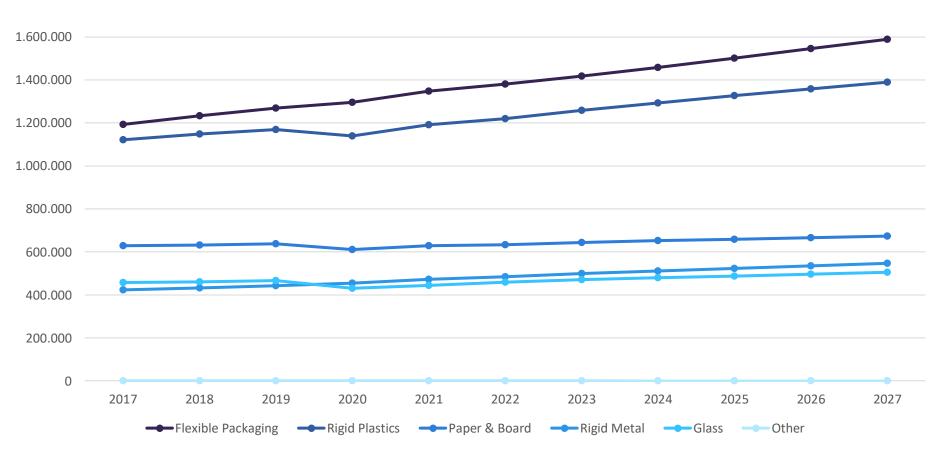


Alcoholic Beverages Baby Care Cosmetics and Toiletries Food Household Products Non-Alcoholic Beverages Pet Care Tobacco and Tobacco Products

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Global Market Overview – Trends in Consumer Packaging Materials

At global level packaging material trends show growth across the spectrum, Flexible packaging still leads, but is threatened by more stringent regulations and a need to innovate

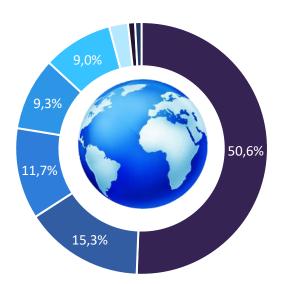


Primary packaging and outers volume, Global Consumption by pack material, M Pack Units, 2017–27¹ (Ż)

Global Market Overview - Flexible Packaging Trends

Emerging markets' impact through flexible packaging's cheapness and convenience is reflected globally

Flexible Packaging, Global Share by Region, M Pack Units, 2022¹



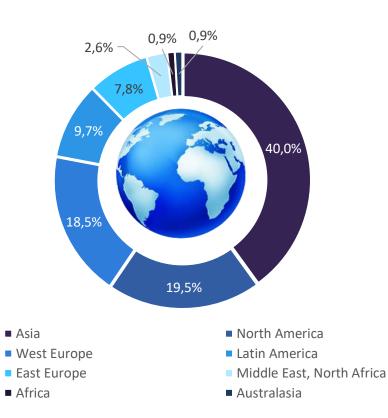
		2017	2020	2022	2027	CAGR 2017-22	CAGR 2022-27
Asia	Alcoholic Beverages	22	30	36	58	10.3%	10.2%
North America	Alcoholic beverages	22	50	50	90	10.576	
	Baby Care	5,332	5,319	5,322	5,399	0.0%	0.3%
West Europe	Cosmetics and Toiletries	43,170	45,386	47,115	52,104	1.8%	2.0%
East Europe	Food	990,747	1,085,987	1,151,704	1,314,098	3.1%	2.7%
Latin America	Hot Drinks	36,343	41,343	42,988	51,537	3.4%	3.7%
Middle East, North	Household Care	36,103	39,704	42,206	46,401	3.2%	1.9%
Africa	Pet Care	11,582	13,254	14,344	16,755	4.4%	3.2%
Australasia							
	Soft Drinks	66,256	62,359	74,457	100,735	2.4%	6.2%
 Africa 	Tobacco and Tobacco Products	3,774	2,972	2,747	2,628	-6.2%	-0.9%
	Total	1,193,328	1,296,353	1,380,919	1,589,714	3.0%	2.9%

Flexible Packaging by Industry Sector, M Pack Units, 2017-2027¹

Global Market Overview - Rigid Plastics Packaging Trends

Asia leads the rigid plastics market, creating challenge for sustainability due to proliferation of single-use format

Rigid Plastic Packaging, Global Share by Region, M Pack Units, 2022¹



Rigid Plastic Packaging by Industry Sector, M Pack Units, 2017-2027¹

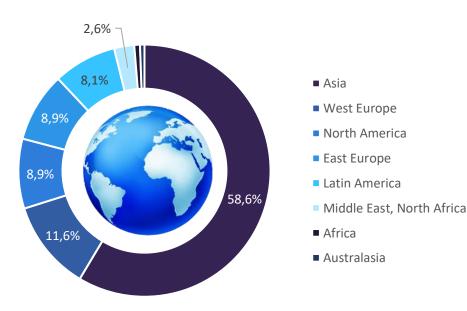
Industry	2017	2020	2022	2027	CAGR 2017-22	CAGR 2022-27
Alcoholic						
Beverages	8,463	8,804	8,428	9,496	-0.1%	2.4%
Baby Care	977	927	913	895	-1.3%	-0.4%
Cosmetics and	40.270	10 12 1	44.040	44764	0.40/	4 00/
Toiletries	40,270	40,134	41,018	44,761	0.4%	1.8%
Food	506,583	526,383	541,342	597,469	1.3%	2.0%
Hot Drinks	4,258	5,222	5,396	5,936	4.8%	1.9%
Household Care	16,588	18,227	19,493	21,960	3.3%	2.4%
Paints & Stains	1,711	1,880	2,009	2,370	3.3%	3.4%
Pet Care	2,444	2,666	2,814	3,097	2.9%	1.9%
Soft Drinks	540,580	534,933	599,025	703,666	2.1%	3.3%
Total	1,121,874	1,139,176	1,220,438	1,389,650	1.7%	2.6%

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Global Market Overview - Paper & Board Packaging Trends

Regionally, Asia is the definitive global market for the material

Paper & Board Packaging, Global Share by Region, M Pack units, 2022¹



Industry	2017	2020	2022	2027	CAGR 2017-22	CAGR 2022-27
industry	2017	2020	2022	2027	2017-22	2022-21
Alcoholic Beverages	2,037	2,005	2,120	2,542	0.8%	3.7%
Baby Care	272	266	257	257	-1.1%	0.0%
Cosmetics and Toiletries	6,783	7,085	7,262	7,870	1.4%	1.6%
Food	263,007	272,936	283,560	314,336	1.5%	2.1%
Hot Drinks	19,369	22,644	23,453	26,978	3.9%	2.8%
Household Care	9,451	10,270	10,804	11,765	2.7%	1.7%
Pet Care	1,087	1,242	1,338	1,584	4.2%	3.4%
Soft Drinks	65,802	62,072	68,727	77,332	0.9%	2.4%
Tobacco Products	261,280	232,734	235,265	230,169	-2.1%	-0.4%
		, -	,	,		
Total	629,086	611,253	632,785	672,832	0.1%	1.2%

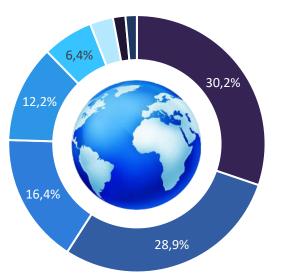
Paper & Board Packaging by Industry Sector, M Pack Units, 2017-2027¹

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Global Market Overview - Metal Packaging Trends

Asia, North-America, and Europe drive the metal packaging market

Rigid Metal Packaging, Global Share by Region, M Pack units, 2022¹



Asia
North America
West Europe
Latin America
East Europe
Middle East, North

Australasia

Africa

						CAGR 2022-
Industry	2017	2020	2022	2027	22	27
Alcoholic Beverages	139,623	160,165	172,154	194,525	4.3%	2.5%
Baby Care	1,136	1,122	1,116	1,115	-0.4%	0.0%
Cosmetics and						
Toiletries	4,098	4,182	4,368	4,994	1.3%	2.7%
Food	95,764	97,286	101,026	111,088	1.1%	1.9%
Hot Drinks	3,850	4,753	4,951	5,615	5.2%	2.5%
	ŕ	,	,			
Household Care	2,719	2,918	3,087	3,366	2.6%	1.8%
Pet Care	3,414	3,975	4,360	5,120	5.0%	3.3%
Soft Drinks	168,165	175,572	188,447	214,950	2.3%	2.7%
Tobacco Products	314	283	262	247	-3.6%	-1.2%
	514	205	202	247	-3.0%	-1.270
Total	419,083	450,256	479,771	541,020	2.7%	2.4%

Metal Packaging by Industry Sector M Pack Units, 2017-2027¹

CACP 2017 CACP 2022

Global Market Overview - Glass Packaging Trends

Emerging consumption-heavy regions are playing a key role in glass's opportunity today and the future

Glass Packaging, Global Share by Region, M Pack Units, 2022¹

1,5% □ 1,4% 1,9% 8.7%

- Asia
- Latin America
- East Europe
- Australasia

%	40,9%
9%	
20,7%	
	 West Europe

- North America
- Africa
- Middle East, North Africa

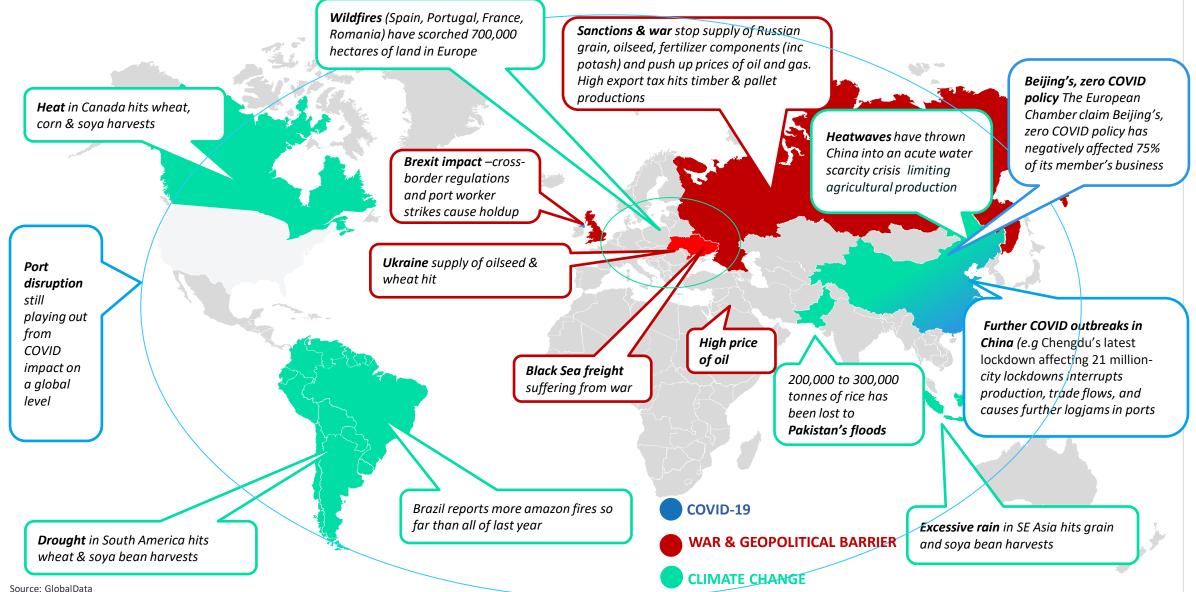
Glass Packaging, by pack type, millions of pack units, 2017-2027

Pack Type	2017	2020	2022	2027	CAGR 2017-22	CAGR 2022-27
Bottle	402,780.6	372,226.2	399,232.3	437,611.4	-0.2%	1.9%
Bubble Top	0.4	0.2	0.2	0.2	-11.4%	1.1%
Cup	4.0	4.9	5.9	7.9	7.9%	6.0%
Demijohn	6.3	6.0	6.5	7.0	0.5%	1.5%
Jar	51,859.3	55,964.9	58,521.5	65,870.2	2.4%	2.4%
Other Pack Type	26.3	24.2	24.3	25.5	-1.6%	1.0%
Specialty Container	2,433.7	2,238.8	1,769.7	1,205.9	-6.2%	-7.4%
Glass Total	457,111	430,465	459,560	504,728	0.1%	1.9%

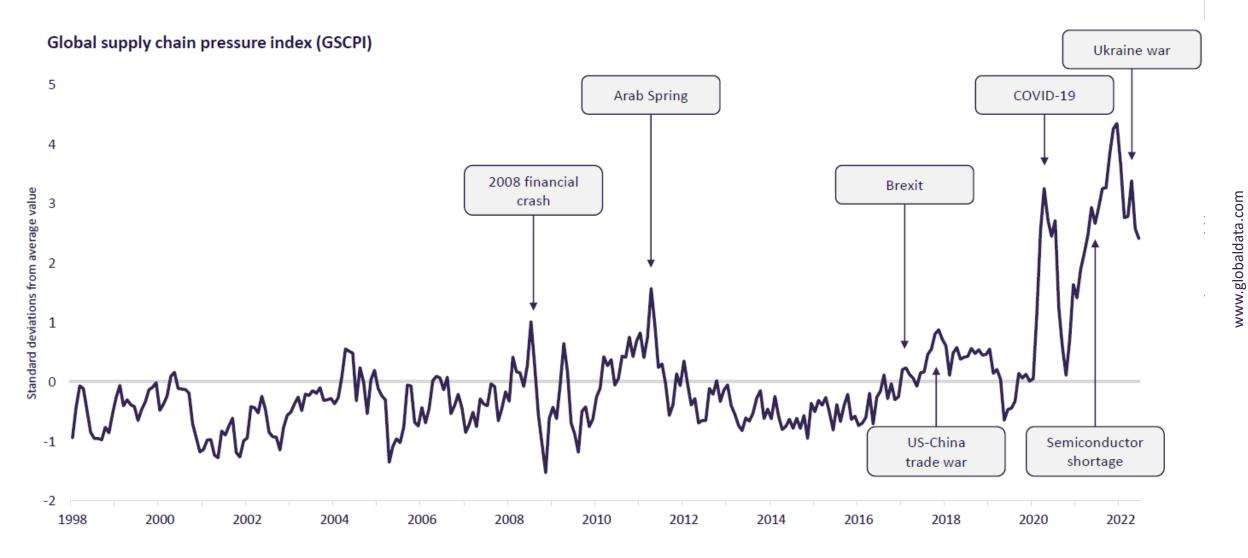
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Supply & Demand Challenges

The Perfect Storm – 2022/3 plagued by droughts, war, COVID and political turmoil



The speed of shocks is speeding up, making supply chain management even tougher



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Three key drivers impacting the current trends the global packaging industr

vironme

Environmental policies

- Climate change

Key Industry

Trends

1. Inflation

- Inflation rate

-Disposable income

- Interest rates

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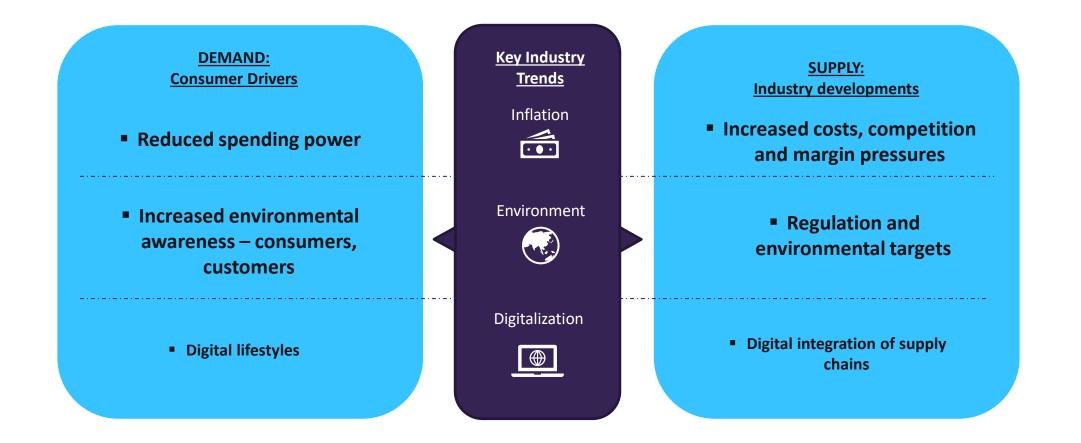
gitalization

-Technological awareness

- Innovation level

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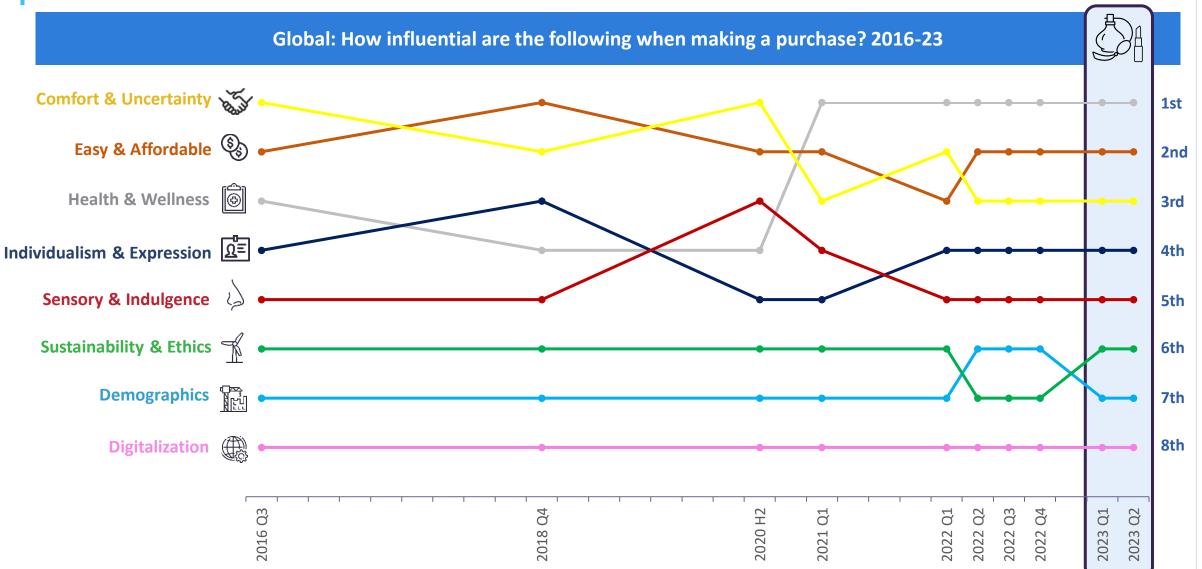
Both consumer and supply-side developments affected by these three trends



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Inflation

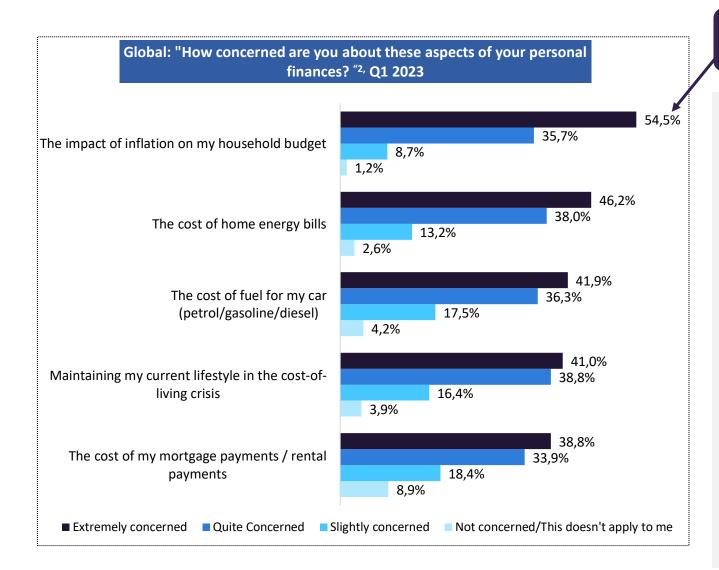
Easy & Affordable is the second most influential GlobalData theme in 2023



Source: GlobalData's Global Consumer Surveys from 2016-23. Data from all years is relevant to purchases across the FMCG space, except 2023, which is relevant to health and beauty purchases only. Ranking is based on the percentage of respondents saying they 'always' make purchasing decisions based on this factor.

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Rising costs and inflation have become consumers' key concern

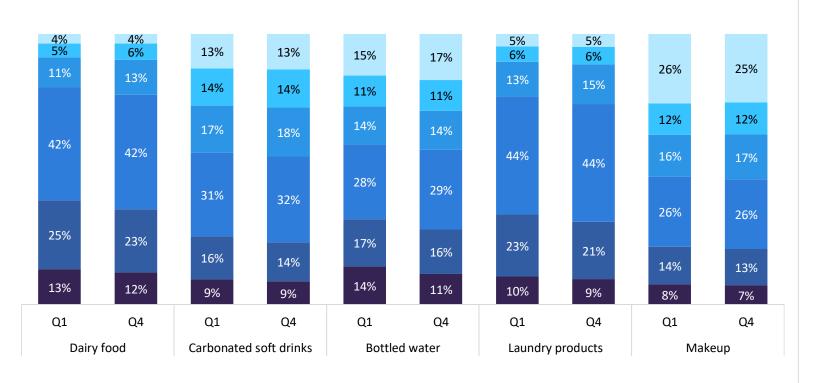


53% of global consumers are **EXTREMELY CONCERNED** about the impact of inflation on their household budget.

- Cost-conscious consumers are increasingly seeking cheaper alternatives, impacting the sales of various packaged goods.
- Packaging costs are rising COVID-19, energy and commodity prices, supply chain disruptions, and the Russia-Ukraine war.
- Manufacturers' challenge: pass on increased costs to consumers or to absorb these costs, potentially reducing profit margins?
- To remain competitive, manufacturers must optimize packaging design, explore alternative materials, and offer affordable products *or* what consumers see as better value-for-money.
- Shorter global supply chains and increased localization are gaining popularity to mitigate the impact of rising energy prices for transportation and storage.

Inflation is causing consumers to seek alternative packaging options and choices

- Consumer spend in key categories for the packaging industry has been moderating since 2022.
- Switching to cheaper alternatives, reducing volume, switching brand or store, looking for deals – all are consumer strategies being employed to tackle cost-of-living concerns.
- Packaging design optimization has a role to play:
 - Alternative materials
 - Weight reduction
 - Smaller pack size options
 - Increased convenience



Global: How would you describe your spend on the following products in the last 3

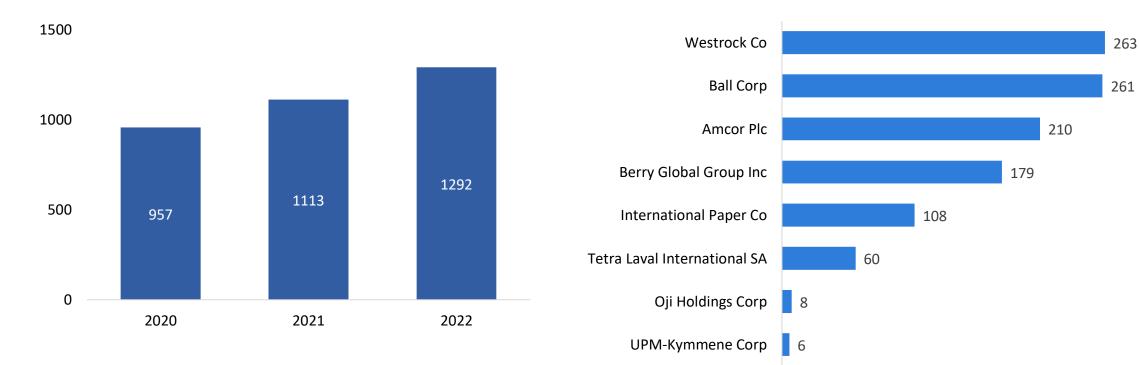
months?²

■ Very High ■ Quite High ■ Medium ■ Quite Low ■ Very Low ■ I do not buy these products

The industry's drive for cost savings and efficiency is reflected in hiring trends

The number of 'Cost Saving'-related jobs posted by packaging companies has grown since 2020¹

Some of the largest packaging companies posted >100 'Cost-Saving'-related jobs (2020 – 2022)²



Saving'-related jobs (2020 – 2022)²

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Environment

The packaging regulatory environment has changed significantly since 2018

Even before the Covid-19 pandemic regulatory change in packaging was expanding and changing with a renewed focus on single use plastics, refilling, recycling and better waste disposal.

2010-2017		2018-2019	
Regulatory environment-is focused on volume of waste recovered; emphasis more on carbon footprint	January 2018: China refuses to take European and North America post-consumer plastics and paper waste	New regulatory focus primarily on RECYCLIN	G and the greater use of recycled materials
and pack weight reduction/ convenience rather than ease of recycling	TV series Blue Planet II (Oct 2017) and other media initiatives raise public awareness of, and huge concern over ocean waste - the single use plastic problem is further highlighted	Increasingly strong consumer and environmental lobbyist pressure on eradicating single use plastics packaging	This favours rigid single material packaging that is highly recycled (glass, aluminium and steel cans and certain mainstream plastics (PET,PP and HDPE) that are widely used in
Flexible & lighter weight plastics packaging (e.g., stand-up pouches, lightweight plastics bottles) gain share from traditional heavier rigid packs (glass, metals)		New laws drafted on Single Use Plastics & Circular Economy Easy targets such as carrier bags and plastic straws show rapid change	Challenges persist by way of complex barrier materials such as coextruded plastics films and laminates, and lower quality polymers such as PS that are difficult to recycle economically
	Trend towards ' Paperization' starts	- the replacement of single use plastics with paper-bas	sed (renewable) paper alternatives
		natural resources not fossil fuels) and recycled polymers tart to invest more in depolymerisation and pyrolysis te	
		ing recycling industry infrastructure in Europe and Nor	

Regulations continue to expand with more stringent targets and broadening scope

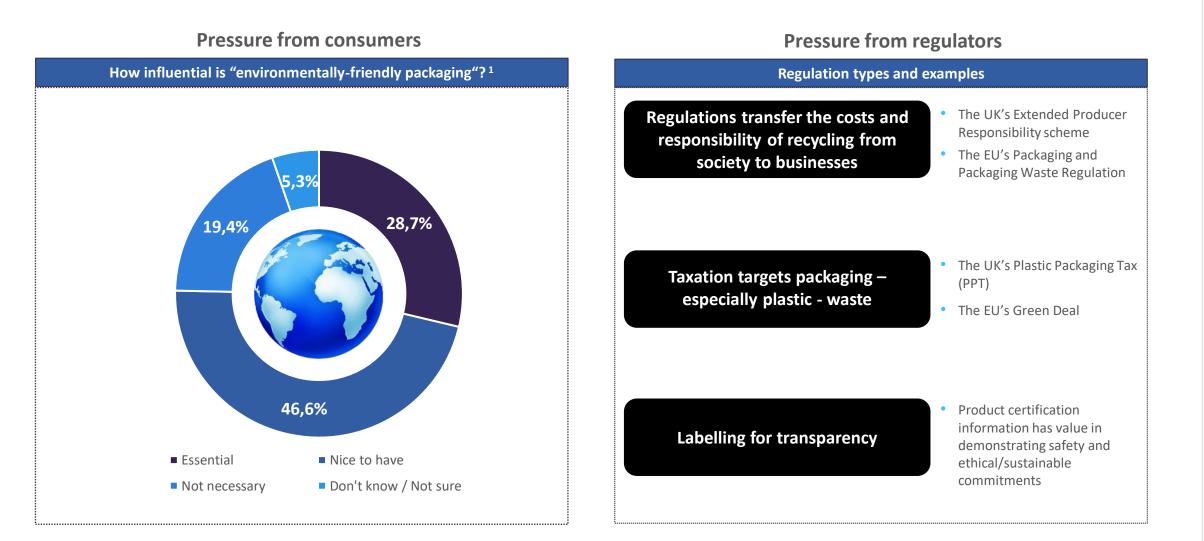
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After of a brief respite during the Covid years, the focus is now very much upon improving recycling and increasing reuse 2020-2022 Covid 19 closures have strong impact on channel demand - severe reduction in food Supply chain issues and shortages of materials which started during the pandemic, start to accelerate as economies recover and oil and gas demand and service/on-premise, with some prices accelerate; this impacts all packaging materials compensation in food retail and e-Commerce as home delivery booms Russia's invasion of Ukraine in February 2022, accelerates pricing volatility and drives large rises in in inflation In beverages, initially causes a drop in and declining disposable income in most western economies demand for glass (widely used in food service), beverage cans and glass gain as retail and e-tail demand growth replaces Renewed focus in packaging on costs and efficiency with high material prices and rising labour costs - driving some on-premise demand. Smaller cans trends toward further automation replacing larger kegs. Expansion of DRS and Closed Loop systems begin to become more widespread as means of improving As vaccine roll-out spreads globally and recycling rates and the quality of the recycled materials for reuse in many countries travel and on-premise demand returns, there is stronger demand for glass, especially as outlets restock, and initially Paperization spreads - food service packaging beginning to transform. Multi-material packaging moves more businesses prefer to commit to smaller pack to board-only based pack to avoid use or single use plastics size purchases (risk and cash) Refocus of the flexible packaging industry on barrier films that can be more easily recycled (e.g. monomers and aqueous based coatings/ink) In the background, significant regulatory change continues to be enforced with stricter recycling targets and also more emphasis on reusable and refillable packaging

Consumer & regulatory pressures are key factors driving packaging change

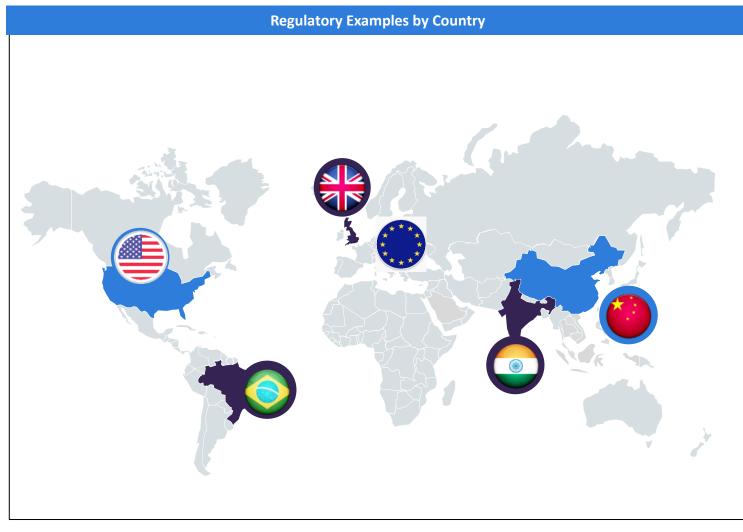
Pressure from consumers and regulators is forcing packaging companies to improve their offerings' sustainable credentials



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Packaging regulations and legislative is also spreading across the globe

The global regulatory landscape is fragmented and complex; common themes however are waste reduction, recycling, and accountability



- **US states like California**, and cities such as Seattle and San Francisco, **implement local laws t**o reduce packaging waste in the absence of federal law.
- UK's Extended Producer Responsibility (EPR) scheme and recycling programs hold producers and importers accountable for packaging waste disposal.
- Brazil's National Solid Waste Policy requires producers to be responsible for the disposal of their packaging waste, aiming to increase waste recycling.
- India's Plastic Waste Management Rules and singleuse plastic ban focus on reducing plastic packaging waste.
- China's National Sword Policy and National Solid Waste Management Law regulate packaging waste disposal and encourage recycling programs.
- European Union Proposed revisions to Packaging and Packaging Waste Directive

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Deposit Return Schemes are increasingly being deployed to improve recycling

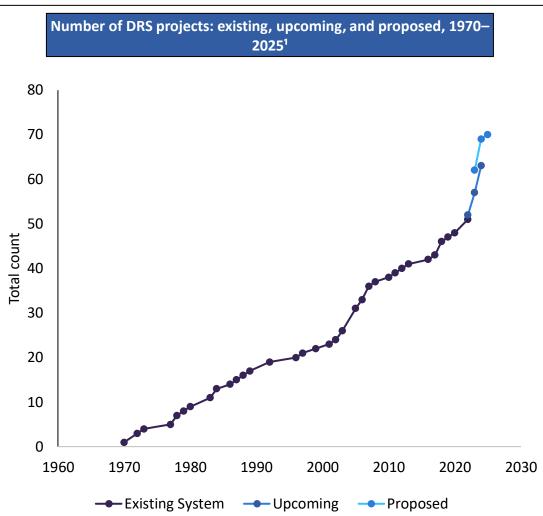
DRS has become increasingly popular globally as more countries and regions recognize the value of incentivizing consumers to recycle beverage containers.

Positives:

- Effective in achieving high recycling rates for different types of beverage containers, including glass bottles, PET bottles, and beverage cans.
- Glass bottles have consistently high recovery rates where DRS has been implemented.
- PET bottles have seen significant increases in recovery rates; some countries achieving recovery rates of over 97%.
- DRS impact on consumer behavior, in combination with technological/materials innovation, is aiding development of a more genuinely circular economy.

Concerns:

- Running costs and risk of passing on to the consumer.
- **Potential conflicts over funding** and uptake between DRS systems and existing curb-side recycling schemes.
- DRS could benefit certain pack types, such as plastics, at the expense of other types already achieving higher recycling rates.



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Sustainability continues to be top of mind for consumers

The stronger focus on sustainability issues means it needs to be a key driver of innovation going forward

Nearly **half** of consumers have become more concerned about reducing their environmental footprint since COVID-19 Increased awareness

Sustainability is still toward the top of the consumer agenda and will return to front of mind post the pandemic.

Digital

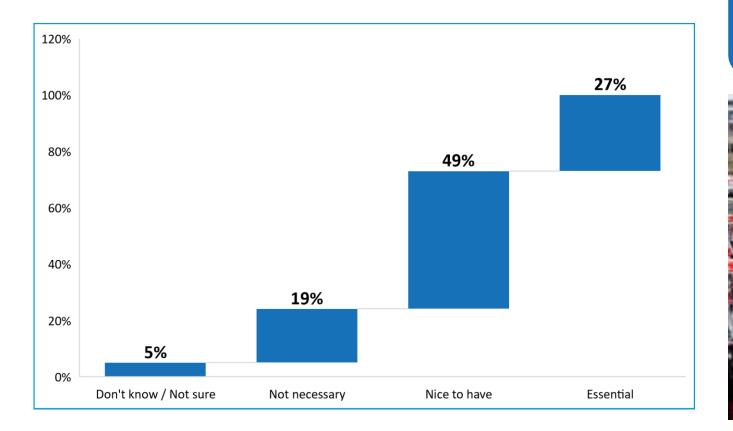
access

Time

Indeed, lockdown restrictions has led some consumers to the opinion that they can lead more sustainable lives without detriment to their standard of living. For example, travelling less through work or no longer purchasing coffee in disposable coffee cups on a daily basis.

The major focus has been on recycling, but refilling is becoming more prominent

Global: "Which of the following features do you actively look for when making a purchase?² Recyclable packaging," 2022



The **EU Plastics Strategy** creates regulatory incentive to increase refill-ability. **Coca-Cola** has responded with a new filling line at its facility in Lüneburg, northern Germany dedicated to refillable, returnable glass bottles.



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Post-pandemic consumers are also seeking greater transparency from brands

Professional certifications (cruelty free, organic claims verified by third party)	Information about how to recycle the packaging		Information about country c origin or manufacture 49%		
51% Information whether the packaging can be recycled	Information or claims on packaging about production method	on ma	uct or packaging rine life out carbon	Information about water footprint	
50%	46%	43%		40%	

50% of consumers consider it essential to know

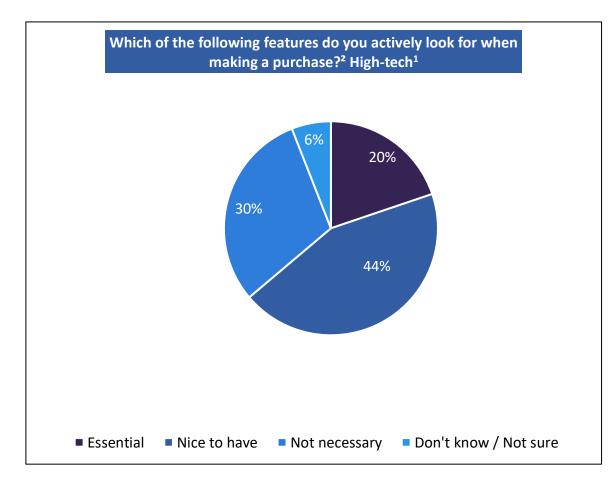
whether a product's packaging can be recycled and how to recycle it.

A theme throughout is the demand from consumers for clear and accessible information about environment impact, how responsible that packaging product/manufacturer is, and how the user can "do their bit" to ensure the impact of their usage is minimal and sustainable.

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Digitization

Consumers continue to embrace digitally-activated product packaging for its assorted potential usage benefits



41% of global consumers express a preference for digitally advanced products.¹

64% see high-tech features as essential or a "nice-to-have" when selecting purchases.¹

Packaging is the essential delivery system for such elements. Activations with consumer appeal include traceability, condition/quality assurance, promotional content, etc.

Digitalization – Some examples of packaging Innovation at the consumer interface



Smart cans

Coca-Cola's smart cans with built-in temperature sensors for product quality and safety.



Smart track and trace

PepsiCo's recyclable smart packaging with digital tracking and traceability systems for sustainability and consumer insights.



QR and NFC for transparency

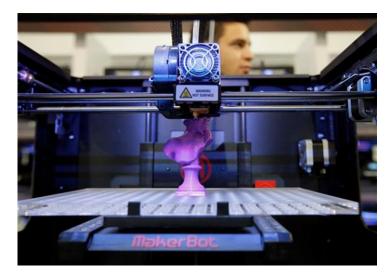
Nestle's use of QR codes and NFC technology for consumer engagement and product transparency.

Digital technology is ubiquitous - impacting many aspects of packaging at same time

AI and related technologies can bring improvements to packaging development and recycling effectiveness

3D and 4D Printing

Innovative methods of packaging production



Robotics and Artificial Intelligence (AI)

Underpins automation of waste recovery facilities





Optical Sorting Technology

Underpins automation of waste recovery facili $\overline{\mathfrak{B}}$ es



The increasing use of automation and robotics offers many benefits...



DS Smith automates warehousing at its Kemsley paper mill with AGVs

By utilizing an array of sensors and AI software, AGVs can navigate industrial facilities without serious risk of collision. This makes them effective logistics robots because they can autonomously execute the monotonous task of transferring products from one point to another.

Increased automation and robotics benefits:

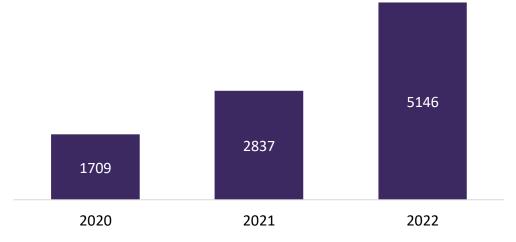
- Can contribute to improving supply chain efficiency and reduce labor availability/cost issues
- Increased resilience to disruption (e.g., pandemics, etc.)
- Enhanced quality control via robotic inspection capabilities and real-time monitoring via cameras, vision systems, etc.
- ESG e.g., integrated use of IoT, computer vision, and robotics in recycling processes - automatically sorting glass, metal, and plastic bottles into appropriate recycling containers.
- Fully automated production lines for new sustainable packaging will increase their cost-effectiveness versus traditional packaging.

...but it can also create some challenges for the industry

- Margin pressures, and competitive and more complex markets.
- Managing and integrating large amounts of data effectively to streamline processes and increase efficiency.
- Protecting against growing cybersecurity concerns and maintaining customer trust.
- Balancing online and physical distribution channels in the face of increasing e-commerce and direct-to-consumer sales.
- Understanding customer preferences and maintaining a flexible supply chain to adapt to demand fluctuations.

A **60%** increase in "digitalization" mentions in 2021 compared to 2020 shows the growing importance of digitalization in the packaging industry.

The number of Digitalization related jobs posted by packaging companies has grown steadily since 2020¹



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Summary & Conclusions

Summary & Conclusions Key Industry Drivers Efficiency Sustainability Cost THE ESSENTIALS Key Industry Trends lization 1. Inflation /iron **Digital lifestyles** Key Take-Outs Increased environmental awareness Reduced consumer spending power Digital integration of supply chains Increased industry costs, competition **Regulatory challenges Robotics** and margin pressures New materials Interactive packaging

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Summary & Conclusions

Key Industry Trends	Short-term	Medium-term	Long-term
Inflation	Regularly monitor raw material	Maintain flexible supply chains	Implement cost-saving and
	prices, labor costs and adjust	and adapt marketing and sales	efficiency initiatives, explore
	pricing strategies to mitigate	strategies to changing consumer	lighter and sustainable packaging
	inflation impact.	behavior.	solutions.
Environment	Invest in sustainable packaging solutions and promote recycling initiatives.	Reduce waste and increase re- use and recycling rates using sustainable materials, designs, and technologies.	Ensure supply chain sustainability, incorporate ESG into business practices, and prioritize environmental impact.
Digitalization	Adopt digital supply chain	Tailor packaging strategies and	Stay updated with technology
	management practices and	designs to different generations	advancements, data
	invest in smart warehousing	and regions for enhanced	management, cybersecurity, and
	technologies.	customer satisfaction.	e-commerce trends.

Overall packaging to remain squeezed between rising consumer and supply-side inflation, reduced consumption growth and tighter environmental regulations driving an increased need for cost savings and greater efficiency through automation & digitisation



Contact Us

For any questions or further enquiries please contact:

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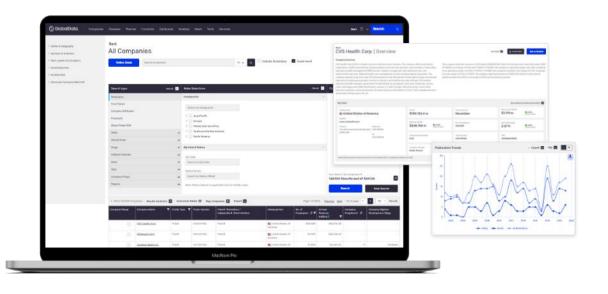
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Unique Data

We continuously update and enrich 50+ terabytes of unique data to provide an unbiased, authoritative view of the sectors, markets, and companies offering growth opportunities across the world's largest industries.

Expert Analysis

We leverage the collective expertise of over 2,000 in-house industry analysts, data scientists, and journalists, as well as a global community of industry professionals, to provide decision-makers with timely, actionable insight.

Innovative Solutions

We help you work smarter and faster by giving you access to powerful analytics and customizable workflow tools tailored to your role, alongside direct access to our expert community of analysts.

One Platform

We have a single taxonomy across all of our data assets and integrate our capabilities into a single platform – giving you easy access to a complete, dynamic, and comparable view of the world's largest industries.